Extraordinarily standardised

The centrifugal electric pumps standardised according to the EN733 standard, with axial suction and radial discharge, are the flagship of the EBARA products.

They stand out for the quality and reliability of the individual components, for the vastness of the range and for the variety of solutions offered.

The motors available for the various models that make up the range are energy efficient 2- or 4-pole motors.

The efficiency and reliability of the pumps is improved by the possibility of using the inverter technology systems present in the EBARA range in different types, for an energy and economic saving of the entire system and an improvement of environmental sustainability.

EBARA is a fundamental partner for the supply of pumping systems. This is why it is important to supply not only the electric pumps, but also the complementary products for the system.

EBARA offers a wide range of accessories for standardised electric pumps, including: special seals, variable speed control systems, electrical panels, vessels and floats.
Different needs, a unique range

Making a range complete means combining the different needs of the sectors in which the pumps will be used with innovative, reliable, efficient solutions to operate successfully, even in the most difficult and challenging of conditions.

The range consists of 3 SERIES, available in AISI 304 or AISI 316 stainless steel in a monobloc version, with a rigid joint, with a flexible joint and also in the “Z version” with adjustable foot; then there is the 3D SERIES standardised cast iron electric pump with AISI 304 impeller, also available with monobloc motor, rigid coupling, flexible coupling. Completing the 3D SERIES are the pumps of the MD – MMD series, monobloc electric pumps with elongated shaft and impeller in AISI 304 steel for the MD, and cast iron impeller for the MMD.

The GS electric pumps, the new electric pumps of EBARA that combine the best technical and performance characteristics in a single solution, integrate an already comprehensive range.

The use of different types of materials, the possibility of inserting special mechanical seals and at the same time the amplitude of the guaranteed performances make the standardised electric pumps a winning “team”.

A complete range.
Hydroforming molding core

High efficiency is one of the main features of the standardised pumps. Not only that, also the quality of the materials, the high performance and the corrosion resistance are among the strong points. To do all this, we focused on the particular production process of the pump body: hydroforming.

This process uses a high pressure fluid (up to 1200 bar) for metal forming. The hydraulic fluid, in our case water, with increasing pressure pushes the stainless steel to copy the shapes of the template until it comes into contact with the internal walls of the matrix that constitutes the mold. Hydroforming, which combines the power of a press with the power of water, has significant advantages over traditional processes: perfectly smooth, highly flowing and without welding points.

These features thus ensure high corrosion resistance, high efficiency with efficiency of over 80% and reduced losses. For high efficiency and high performance.

**Closure**
The steel disc is positioned in the press

**Forming**
The water is injected into the mold at a pressure of 1200 bar

**Completion**
The water fills the whole mold, thus deforming the steel disc

**Extraction**
The press is raised and the pump body is formed without welding points.
Sectors and Areas of application

The range of EN733 standardised electric pumps is suitable for different types of use, from industrial applications to irrigation, from air conditioning and heating to washing systems and in all those applications that require reliability and efficiency as well as reduced cost management.

- **Water supply**
  For water supply in civil, agricultural or industrial plants

- **Pressurisation**
  For the pressurisation of water in residential, commercial, industrial and agricultural areas ensuring an efficient water supply

- **Fire-fighting**
  For the creation of fire-fighting groups compliant with the European standard UNI EN 12845

- **Irrigation**
  To make available the water necessary for crops

- **Washes**
  For the creation of washing systems used in industry (car washing machines, dishwashers, cleaning in place, sterilizing in place)

- **Air-conditioning**
  For the circulation of water in air conditioning systems

- **Heating**
  For the circulation of water in heating systems

- **Handling**
  Industrial liquid handling in process applications

- **Swimming pools**
  For water recirculation of swimming pools or of sports facilities

- **Refrigeration towers**
  For the circulation of water required in refrigeration towers

- **Emptying**
  For the emptying of tanks
Perfect interchangeability

**3D SERIES - MD - MMD**

Pump body made of cast iron EN-GJL-250-EN 1561 (fig. 1).

**3 - 3L SERIES**

The external structure has been tested at a pressure of 14 bar in a sequence of 1 million cycles, reinforced to withstand the stresses and strains of the system, high hydraulic efficiency thanks to the volute obtained by hydroforming. Pump body made of AISI 304 for 3 SERIES and of AISI 316L for the 3L SERIES pumps, for the 65-250 pumps and the 80-160/200/250 pumps of the 3L SERIES, it is made of AISI 316 micro-cast (fig 2).

**Impeller**

Hydraulically balanced to prevent axial thrusts against the seal, it achieves 80% efficiency. Made of stainless steel AISI 304 for 3 SERIES - 3D SERIES - MD, in AISI 316 for the 3L SERIES - 3D 65, in cast iron for the MMD.

**Back pull-out design**

It allows removal of the motor, the coupling, the cantilever support and the impeller without compromising the housing of the pump body or removing the pipes.

**Motor**

2- and 4-pole motors with high energy efficiency.

**Several options**

The many types of mechanical seal that can be mounted on the electric pumps allow the use of special materials and therefore adapt to different needs based, for example, on the type of liquid, the temperature or other factors of use covering, depending on the models, the following temperature range:
- -10°C ± 90°C for versions with standard seals
- -20°C ± 120°C for versions with special seals
Materials available for the impeller
All the GS family models are available with cast iron or bronze impeller to ensure the best solution for various applications.

Features of the pump body
Cast iron, complying with the EN733 standard. The flanges are PN16 (normative EN 1092-1), which makes the GS a suitable product for the heaviest and most challenging of applications. In order to ensure reliable long-term operation and high hydraulic efficiency (MEI > 0.6), the GS models have two interchangeable bronze wear rings as standard.

Back pull out design and shielded bearings
This configuration ensures disassembly and inspection of the pump without having to remove it from the system piping. Furthermore, the use of shielded bearings eliminates the need to add or replace lubricating oil. This solution facilitates and speeds up maintenance.

Bare axis pump and electric pump
GS models are available both in the bare axis version and in the electric pump version, with motor powers up to 355 kW. The available motors are 2 or 4 poles, 50 Hz, IE3 efficiency, coupled with inverter.

Sealing options
The seal is available in two different versions:
- SiC/Carbon/EPDM mechanics for liquid temperature up to 120°C
- A packing that guarantees resistance to wear and ensures that the tightness of the entire system is monitored visually.

Model GS
One range, multiple solutions

Type of product
Standardised single-stage centrifugal pumps (EN 733)

Liquid temperature range
from -10°C to + 90°C for the standard version of the 3-3D-MD-MMD SERIES (depending on the model)
from -10°C to + 120°C for the Model GS
from -20°C to + 120°C for the special versions of the 3-3D-MD SERIES (depending on the model)

Maximum working pressure
10 bar (16 for Model GS)

Materials available
Stainless steel AISI 304 for 3 SERIES
Stainless steel AISI 316 for 3L SERIES
Micro-cast stainless steel AISI 316 for the 3L SERIES 65-250, 3L SERIES 80
Cast iron for the 3D SERIES-MD-MMD e Model GS

 Regulations
It complies with regulations ErP 547/2012 (index MEI > 0.4), 640/2009 (motors in IE3 efficiency class)
EN 733

- monobloc
- rigid joint
- flexible joint
- hydraulic only

3(L) SERIES

3D SERIES

MD - MMD

Model GS
Pressure or temperature variations, as well as the variation in the demand for water itself, are situations that commonly occur in water systems, whether this relates to heating systems or in general to distribution and pressurization, irrigation or industrial uses. Responding promptly to these variations means improving the efficiency and reliability of the entire system. How does this work? EBARA provides a system that meets these needs, increases the versatility of the plant and offers certain advantages: E-drive

**Combined with high efficiency motors and thanks to the design and construction of the pump hydraulics EBARA guarantees high overall efficiency**

**Flexible and versatile solution depending on the system. It is possible to set the inverter with control on the differential pressure, differential temperature and differential flow according to the actual requirement**

Remote operation control, either using the ModBus communication protocol, or via the analogue 0-10V and digital analog inputs provided as standard.

This makes it a product that is compatible with the most modern and cutting-edge systems, in which the interconnection of the various devices is frequently requested

**SOFT START and SOFT STOP: ensures starting and stopping controlled by the motor, increasing reliability and efficiency.**

It offers a multitude of standard controls, which protect the entire electric pump system: protection against dry running, overcurrent, overvoltage, undervoltage, \( P_{\max}\) protection, \( P_{\min}\) protection, etc.

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**EZ-finder, more than just a simple selector**

**EZ-finder, a way to look for a model of electric pump? Much more.** It is the ultimate tool to find and select the right product for your needs.

Thanks to the logic of the selector, it is possible to search for a product in various ways: according to the duty point, by entering the model name or by selecting the application type. Simple, the right product in seconds.

EZ-finder is the ideal tool available to the installer, the designer or the engineer.

Discover it at the link [https://ezfinder.ebara.com](https://ezfinder.ebara.com)
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